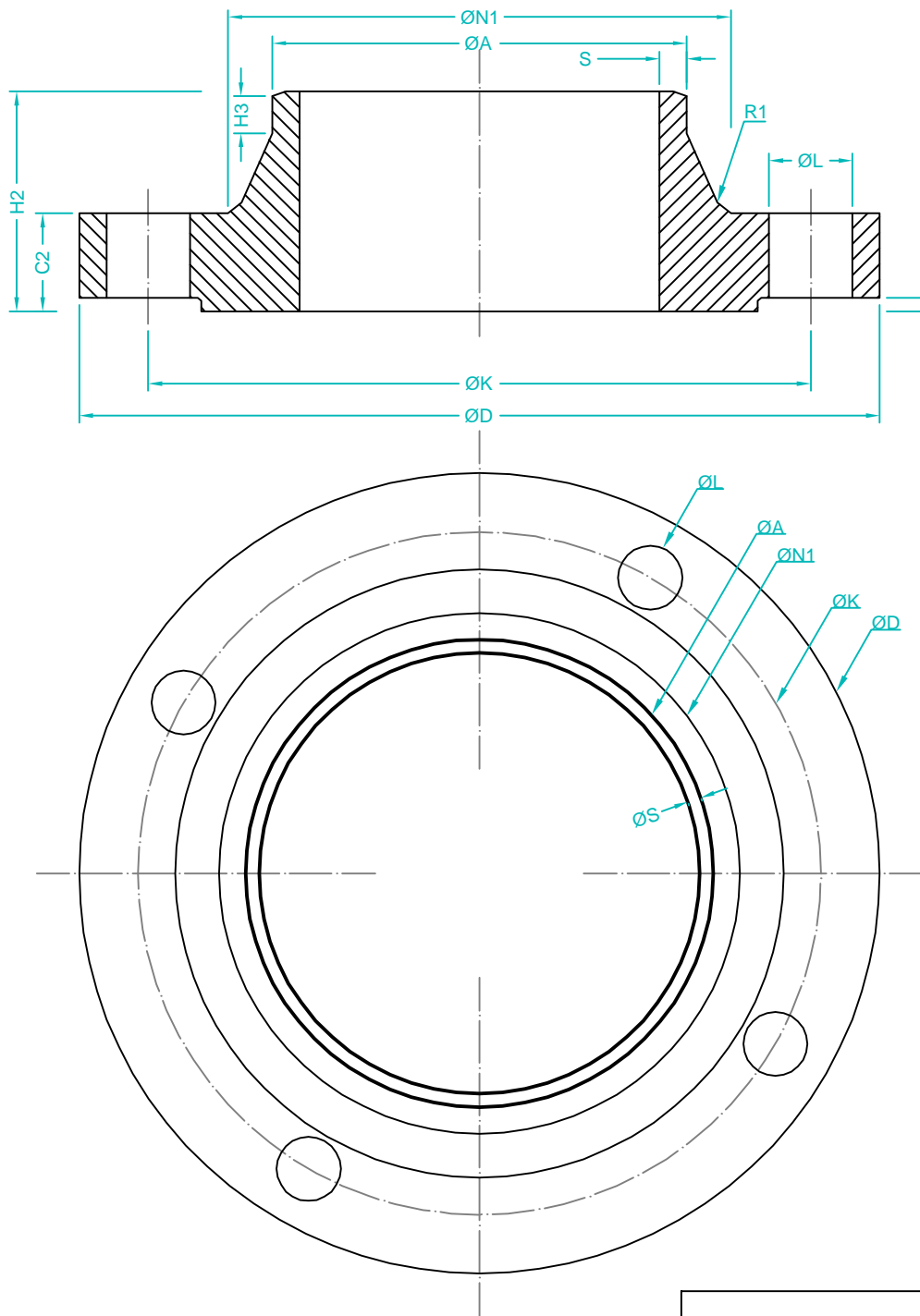
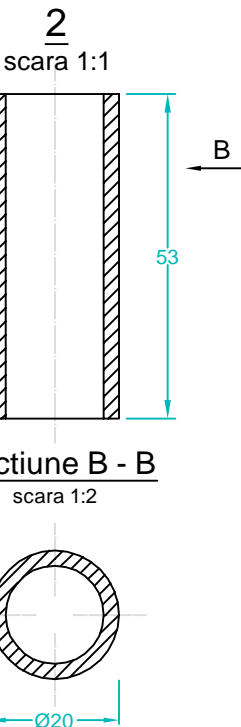
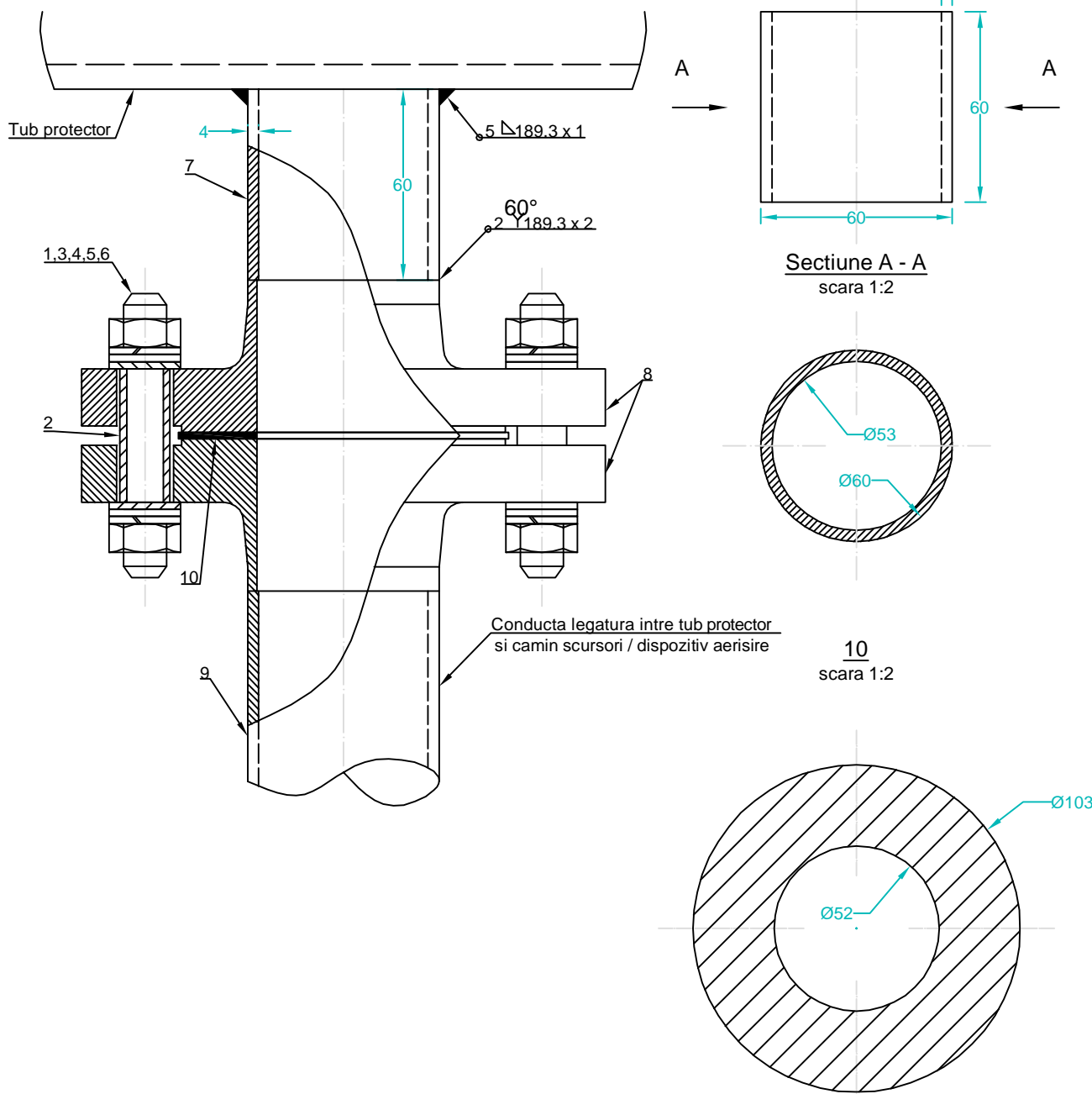


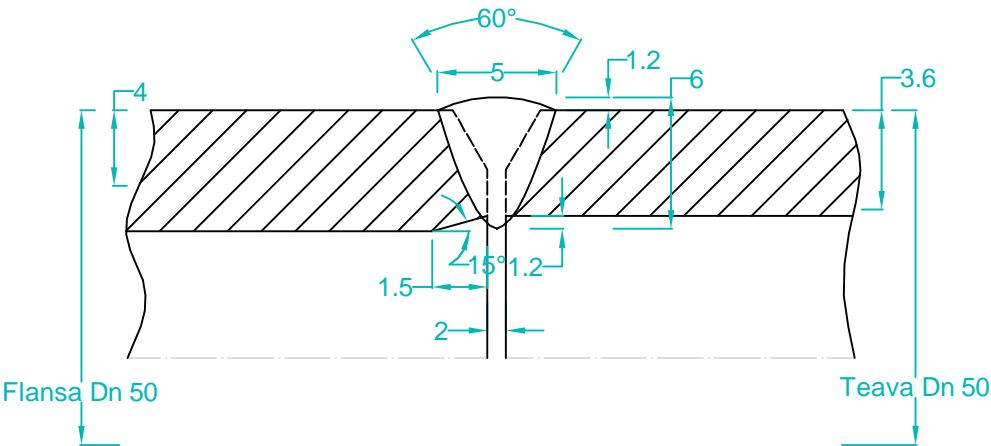
Dimensiuni flansa SR EN 1092-1+A1:2013 cu gat sudabil



Detaliu legare flansa la tub protector
scara 1:2



Sudura flansa Dn 50 - teava Dn 50



Dimensiuni montare

DN	Diametre			Suruburi		Diametru exterior gat sudabil	Grosime	Suprafata	Masura		Diametru gat de baza	Raza	Grosim ea gatului	Masa neta
	Exterior (mm)	Cerc surub	Gaura surub	Nr.	Tip									
mm	D	K	L			mm	mm	mm	H2	H3	N1	R1	S	Kg
50	180	135	22	4	M16	60,3	26	2	62	10	82	6	4.0	4.51

TOTAL [Kg]										11.32
SUDURA 3% Kg										0.23
10	GARNITURA TEXTOLIT	TEXT.		Ø103 x 3		0.0066	1	0.007		
9	TEAVA	L 245N	SR EN ISO 3183:2013	60.3 x 3.6	variabila					
8	FLANSA		SR EN 1092-1+A1:2013			4.51	2	9.02		
7	STUT	L 245N	SR EN ISO 3183:2013	60.3 x 3.6	60	0.294	1	0.29		
6	PREZON		STAS 8121-2:84	M16 - 90		0.207	4	0.83		
5	SAIBA PLATA		SR EN ISO 7089:2002	A16		0.019	8	0.15		
4	SAIBA GROWER		SR 7666-2:1994	AG16		0.016	8	0.13		
3	PIULITA		STAS 8121-3:84	M16		0.074	8	0.59		
2	BUCSA TEXTOLIT	TEXT.		Ø20	53	0.015	4	0.06		
1	SAIBA TEXTOLIT	TEXT.		Ø27 - 3	-	0,0011	8	0.01		
Poz	Denumire	Material	STAS	Dim. [mm]	Lungime [m]	Kg/buc	Nr. buc	Masa totala [Kg]		

Verificator/ Expert	Nume	Semnatura	Cerinta	Referat / Expertiza Nr. / Data
S.C. SNIF PROIECT S.A. Targoviste Numar de inmatriculare J15/925/2005			Beneficiar: CONPET S.A. PLOIESTI	Pr. nr. 309
Specificatie	Nume	Semnatura	Scara: 1:2 1:1	Faza PT+CS+DE
Sef proiect	Ing. Costea Paul			
Desenat	Ing. Radu Florin		Data: 2015	
Proiectat	Inq. Costea Paul			
			Detaliu legare flansa Dn 50 la tub protector	Pl. nr. 42